



Morrison Nesting and Denesting Custom Drive Assembly

INDUSTRY: Household **OPERATING SPEED:** Up to 300 CPM **CONTAINER:** Pots

Customer Container Handling Challenge:

This OEM wanted to automate the nesting and denesting process with their labeling system.

Morrison Solution:

Our engineers devised a dual drive assembly system to be applied within the labeling head system that would accept a backlog of nested pots, denest them by spacing the pots so there would be sufficient room to apply the label as close to the bottom as possible.

Once the pots are labeled, Morrison re-nests them and discharges them in stacks for the operator to receive. In order to get proper counts in each stack, a laser counts the pots as they are re-nested, discharging the stack after it reaches a predetermined size.

Construction: Black Anodized Aluminum



