



Morrison Turning and Indexing Custom Drive Assembly

INDUSTRY: Personal Care **OPERATING SPEED:** 168 CPM **CONTAINER:** 1.7oz and 2.6oz Deodorant

Customer Container Handling Challenge:

This customer needed to turn and index containers based on 6 or 12 indexes per production cycle of the bundler.

Morrison Solution:

The Morrison dual drive timing screw unit accepts oval deodorant containers and rotates them 90 degrees, from narrow side leading to wide side leading, then indexes them 6 or 12 pieces to the bundler.

The containers had to transition over a deadplate when going from infeed to discharge of the Morrison system, so careful engineering took place to ensure a smooth transition that maintained positive control of the containers so they could enter the bundling process effectively.

Construction: Stainless Steel



**INNOVATIVE
CONTAINER HANDLING
EXPERT DESIGN
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